

**LARUE**  
W I N E S



## **2011 LaRue Rice-Spivak Vineyard Pinot Noir**

The 2011 LaRue Rice-Spivak Vineyard Sonoma Coast Pinot Noir is our first vineyard designated wine. The Rice-Spivak Vineyard is a six acre vineyard south of the town of Sebastopol. The soils on this vineyard are Goldridge sandy loam along with volcanic ash. The Goldridge is very common for the area, while the volcanic ash is quite unusual. This distinctive soil profile along with the Dijon clonal selections create a wine that is balanced with good acidity, fresh aromas, and unmistakable minerality.

- Production: 47 cases
- Aged for 17 months in French Oak (50% new)
- Alcohol: 12.8%

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